



Verfahrensprüfungen nach EN 15614 (früher EN 288-3), AD 2000, DGRL 97/23 EG

W/PAR Nummer	Date of welding	WPS NO.	Notified Body	Certificate NO.	Base Materials	Outer Diameter	Thickness of base material	Welding Position	Type of joint	Welding Process	Backing Material
VP5	01.96	5	RW TÜV	23206401	1.4571	Plate	10	PA	BW	141/111	10%H2 90%N2
VP8	09.99	8	CE 0525	SIG0272162/7	St 35.8 l	168,3	8,5	PA	BW	135/111	NO
VP9	09.99	9	CE 0525	SIG0272162/5	St 35.8 l	48,3	3,6	PA	BW	135/111	NO
VP10	02.00	10	CE 0525	SIG0272162/6	St 35.8 l	Plate	10	PA	BW	135/121	NO
VP11	06.00	11	CE 0525	SIG0272162/3	1.4571	168,3	7,1	PA	BW	135/111	NO
VP12.1	06.00	12.1	CE 0525	SIG0272162/1	St 35.8 l	168,3	5	PA	BW	141/111	NO
VP12	06.00	12	CE 0525	SIG0272162/2	St 35.8 l	48,3	3,2	PA	BW	141/111	NO
VP13	09.00	13	CE 0525	SIG0272162/8	1.4571	Plate	10	PA	BW	135/121	NO
VP 14	02.05	VP14	CE 0525	DTM0469209/6	1.4571	168,3	4	PA	BW	135/111	NO
VP15	02.08	168,3St	CE 0525	DTM0826288ZE-11203	P235 G1 TH	190	5	PA	BW	135/136	NO
VP16	02.08	168,3VA	CE 0525	DTM0826288ZE-11202	1.4571	168,3	4	PA	BW	135/136	NO
VP17	01.10	88,9 VA	CE0525	DTM/0925332/ZE-1120/3	1.4571	88,9	5,49	PA	BW	135/111	NO
VP18	10.09	01003	CE 0525	DTM/0925364/ZE-1120/1	VA/St	Plate	8	PA	BW	135/111	NO
VP19	12.09	21,3 2,0 VA	CE 0525	DTM/0925332/ZE-1120/2	1.4571	21,3	2,9	PA	BW	141	N5-NH-10
VP19.1	12.09	88,9VA WIG	CE 0525	DTM/0925332/ZE-1120/1	1.4571	88,9	5,5	PA	BW	141	N5-NH-10
VP 20	12.09	8,0 VA	CE 0525	DTM/0925332/ZE-1120/4	1.4571	Plate	8,0	PA	BW	135/121	NO
VP21	02.10	KN 30mm	CE 0525		VA/St	Plate	30,0	PA	BW	135/111	NO